



# Painted and Primed Interior Finishes Specifications

## **Primer Coating Specification:**

**Paint Manufacturer:** Sherwin-Williams

**Description:** Vinyl Sealer

**Specification: White:** Sher-Wood Vinyl Sealer P63WH004. **Black:** Sher-Wood Vinyl Sealer T67BH0002

**Application:** Wood must be clean, dry, and finish sanded. Substrate should be free of grease, oil, dirt, fingerprints, and any contamination to ensure optimum adhesion and coating performance properties. Moisture content of wood should be 6 to 8%. Apply a full wet coat (3-4 mils) of vinyl sealer. Do not apply more than one coat of sealer for build. Multiple coats of topcoat are recommended rather than multiple coats of sealer.

## **Factory Applied Coating Specification:**

**Paint Manufacturer:** Sherwin-Williams

**Description:** Pre-Cat Lacquer applied over vinyl primer surfacer

**Gloss:** Satin finish

**Application:** Finish coat wet application thickness of 5mil +/- 1.0 mil per coat applied over lineal components prior to window assembly. Nail holes are filled after window assembly.

Slight imperfections to the Painted Interior Finishes may occur during the assembly process. These imperfections shall be touched up by Windsor prior to shipment and constitute acceptable finish quality:

## **Field Touchup Recommendations:**

	Pure White SAP Part#	Black SAP Part#	Gray SAP Part#
Touch-Up Kit <i>(Fill Stick, Marker, Instructions)</i>	10125608	10135392	10125609
Fill Stick	10053324	10053471	10120688
Marker	10053144	10053326	10120689
Spray Can	70007741	70007770	10120687

**For larger paint needs:** visit your local Sherwin Williams store and ask for a color from National Account Windsor Windows

**Instructions for Sherwin Williams Employee:**

- **Go to** Intranet SOURCE Page - **Select** Marketing – **Select** Accounts Profile -

**Type** in Windsor Windows - **Click** the Windsor Windows Link [\(In blue\)](#)

**Scroll down** to attachment for Windsor Windows color file

Windsor Windows Pure White

Windsor Windows Interior Black

Windsor Windows Interior Gray

For Painted Interior Finishes warranty information please refer to the latest version of the Pinnacle Warranty, available at [www.windsorwindows.com](http://www.windsorwindows.com) or from a Windsor distributor.