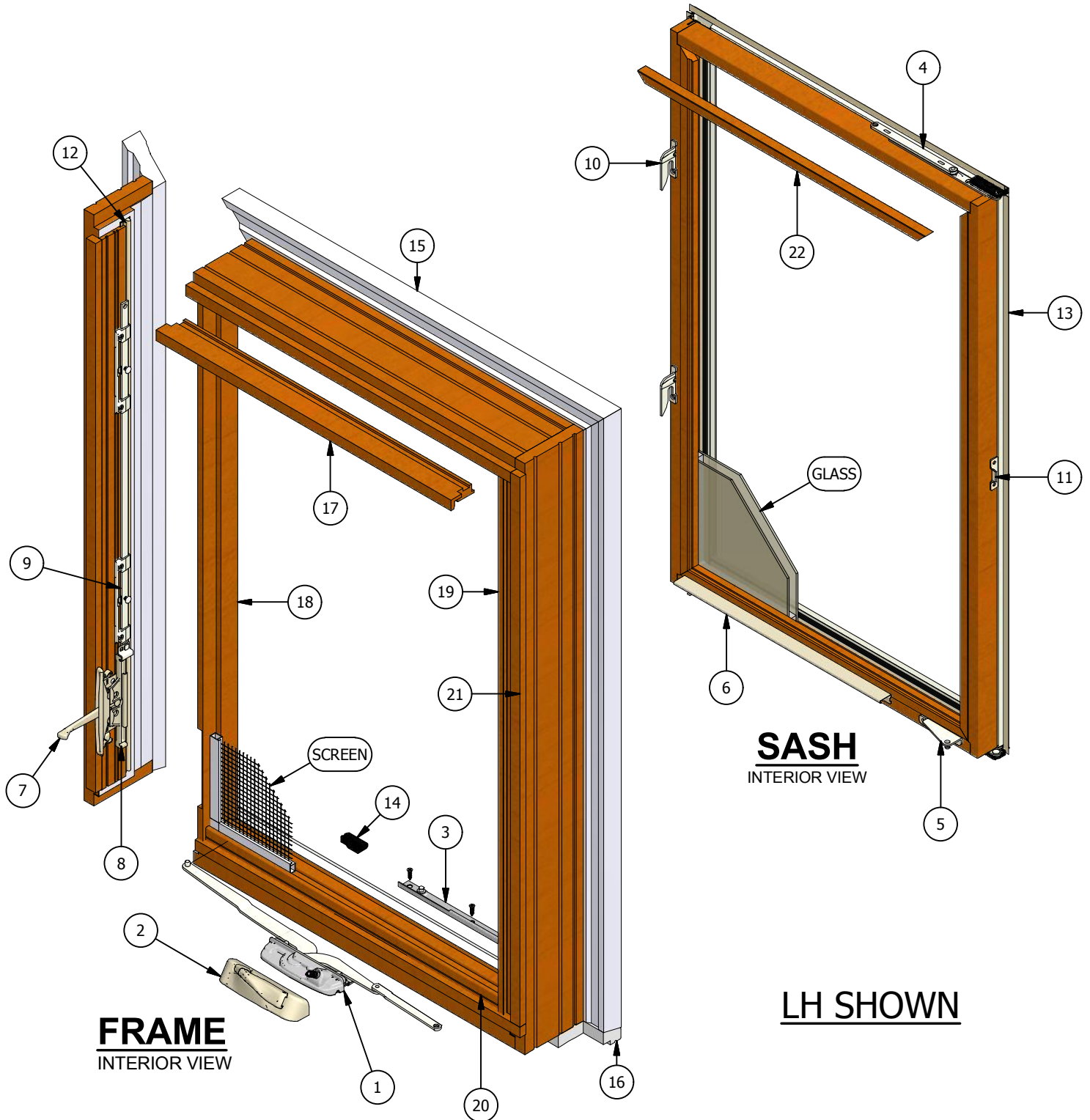


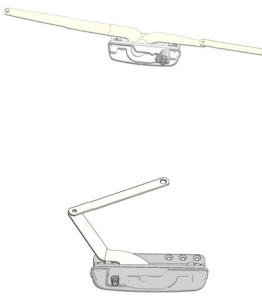
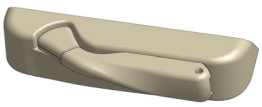
Legend HBR Series Casement (Operating) Parts Identification





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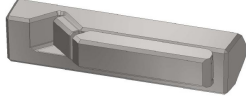

Legend HBR Series Casement (Operating) Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP		
	1	Dual Arm Operator (LH Shown) Used on 20-32 Sizes	Standard Standard Seacoast Seacoast	LH RH LH RH	542019 542119 542130 542131	10052934 10052936 10053131 10053409		
		Dyad Operator (LH Shown) Used on 14-16 Sizes	Standard Standard Seacoast Seacoast	LH RH LH RH	542021 542121 542132 542133	10052863 10052877 10053274 10053179		
		Single Arm Operator	Standard Standard	LH RH	540023 540024	10055218 10056256		
		Operator Screws #8 x 7/8" Screw (Qty.4)	Standard Seacoast		508150 518150	10053396 10053400		
			2	Traditional Crank Handle & Crank Cover (LH Shown) (April '06 - Current) For Dyad Operator, Use Opposite Handing	Matte Black (After 10/7/16)	LH	553015	10117053
					Black (10/7/16 & Prior)	LH	552015	10055570
					Bronze	LH	552014	10117040
					Champagne	LH	552013	10117048
					Brass	LH	552018	10117050
					Satin Nickel	LH	552017	10117037
					White	LH	552012	10117033
					Oil Rubbed Bronze	LH	552016	10117049
Faux Bronze	LH				552019	10117041		
Matte Black (After 10/7/16)	RH				553115	10117046		
Black (10/7/16 & Prior)	RH				552115	10056275		
Bronze	RH				552114	10117042		
Champagne	RH				552113	10117051		
Brass	RH				552118	10117043		
Satin Nickel	RH				552117	10117052		
White	RH				552112	10117035		
Oil Rubbed Bronze	RH				552116	10117038		
Faux Bronze	RH				552119	10117034		



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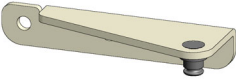

Legend HBR Series Casement (Operating) Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
 Not Shown on Assembly Dwg		Contemporary Crank Handle & Crank Cover (LH Shown) (April '06 - Current) For Dyad Operator, Use Opposite Handing	White	LH	556012	10117072
			Champagne	LH	556013	10117073
			Bronze	LH	556014	10117074
			Black	LH	556015	10117075
			Oil Rubbed Bronze	LH	556016	10117076
			Satin Nickel	LH	556017	10117077
			Brass	LH	556018	10117078
			Faux Bronze	LH	556019	10117079
			White	RH	556112	10117080
			Champagne	RH	556113	10117081
			Bronze	RH	556114	10117082
			Black	RH	556115	10117083
			Oil Rubbed Bronze	RH	556116	10117084
			Satin Nickel	RH	556117	10117085
			Brass	RH	556118	10117086
			Faux Bronze	RH	556119	10117087
	3	Hinge Track Hinge Track Screws #7 x 3/4" Screw (Qty.6) Maxim Track (Qty.8)	UR / LL (upper right/lower left)		542040	10052935
			UL / LR (upper left/lower right)		542045	10052897
			Maxim*			
			UR / LL (upper right/lower left)		562021	10053446
			UL / LR (upper left/lower right)		562022	10053305
			*Used with 32" width windows			
					2370091	10053333



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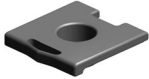
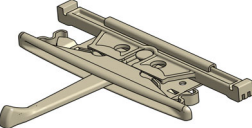

Legend HBR Series Casement (Operating) Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP	
	4	Hinge Arm	Standard				
			UR / LL (upper right/lower left)		562003	10052938	
			UL / LR (upper left/lower right)		562004	10052899	
			Egress				
			UR / LL (upper right/lower left)		562005	10052939	
			UL / LR (upper left/lower right)		562006	10052878	
			Maxim*				
			UR / LL (upper right/lower left)		562023	10053139	
			UL / LR (upper left/lower right)		562024	10053447	
			*Used with 32" width windows				
			Seacoast				
			UR / LL (upper right/lower left)		562001	10053444	
UL / LR (upper left/lower right)		562002	10053304				
Egress							
UR / LL (upper right/lower left)		562015	10053445				
UL / LR (upper left/lower right)		562016	10053194				
Maxim*							
UR / LL (upper right/lower left)		562026	10053195				
UL / LR (upper left/lower right)		562027	10053448				
*Used with 32" width windows							
Adjustment Wrench					540036	10054574	
Hinge Arm Screws #7 x 3/4" Screw (Qty.6)			Standard		2380895	10053345	
			Seacoast		2370091	10053333	
	5	DA Sash Bracket (LH Shown)	Standard				
			Standard		RH	542026	10053405
			Standard		LH	542027	10053271
			Seacoast		RH	543138	10053180
			Seacoast		LH	543137	10053411
			DA Sash Bracket Screws Standard - #7 x 7/8 Screw (Qty.5) Seacoast - #8 x 3/4" Screw (Qty.5)		Standard		508150
		Seacoast		518150	10053400		
	6	Operator Track	Standard				
			Seacoast			542128	10052937
						542139	10053414
			Standard			508150	10053396
			Seacoast			518150	10053400
			Operator Track Screws Standard - #7 x 7/8 Screw (Qty.5) Seacoast - #8 x 3/4" Screw (Qty.5)		Standard		
		Seacoast					



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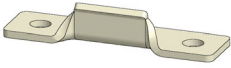



Legend HBR Series Casement (Operating) Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
		Operator Track Black Shoe (April '06 - Current)			31877	10055503
	7	Lock Handle & Escutcheon (September '07 - Current)	Matte Black (After 10/7/16) Black (10/7/16 & Prior) Bronze Champagne Brass Satin Nickel White Oil Rubbed Bronze Faux Bronze		554118 553118 553114 553110 553113 553109 553112 553108 553119	10117047 10056276 10117055 10117054 10117039 10117036 10117045 10117044 10117032
	8	Lock Drive Assembly (Handle & Escutcheon Sold Separately)			553107	10053422
		Lock Drive Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Drive)			550261	10053278
	9	Tie Bar Assembly (LH Shown)	Standard 20" (Glass Size) 20" 26" 26" 32" 32" 38" 38" 44" 44" 50" 50" 56" 56" 62" 62" 68" 68" 74" 74" Seacoast 20" (Glass Size) 20" 26" 26" 32" 32"	LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH	553132 553133 553134 553135 553136 553137 553138 553139 553140 553141 553142 553143 553144 553145 553146 553147 553148 553149 553150 553151 553154 553155 553156 553157 553158 553159	10053427 10053289 10053135 10053428 10053290 10053187 10053429 10053291 10053109 10053430 10053292 10053431 10053188 10053432 10053293 10053136 10053433 10053294 10053189 10053434 10053295 10053096 10053435 10053296 10053436 10053190
<i>Continued on Next Page</i>						



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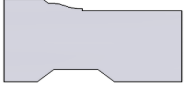



Legend HBR Series Casement (Operating) Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP	
	9	Tie Bar Assembly (LH Shown)	<i>Continued from Previous Page</i>				
			38"	LH	553160	10053437	
			38"	RH	553161	10053297	
			44"	LH	553162	10053137	
			44"	RH	553163	10053438	
			50"	LH	553164	10053298	
			50"	RH	553165	10053191	
			56"	LH	553166	10053439	
			56"	RH	553167	10053299	
			62"	LH	553168	10053110	
			62"	RH	553169	10053440	
			68"	LH	553170	10053300	
			68"	RH	553171	10053192	
		74"	LH	553172	10053441		
74"	RH	553173	10053301				
		Tie Bar Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Point)	Standard		550261	10053278	
			Seacoast		550265	10053415	
	10	Keeper (LH Shown)	Standard	LH	553128	10053288	
			Standard	RH	553127	10053425	
			Seacoast	LH	553105	10053284	
			Seacoast	RH	553106	10053184	
		Keeper Screws #6 x 1 1/4" Screw (Qty. 2 per Keeper)	Standard		550263	10053181	
Seacoast			551263	10053279			
	11	Concealed Snubber	Standard/Seacoast		570012	10053307	
			Standard/Seacoast High Performance		540051	10053130	
		Concealed Snubber Screws #8 x 3/4" Screw (Qty. 2 per Snubber)	Standard/Seacoast		518152	10075591	
	12		Frame Weatherstrip (All Four Sides)		531106	10115706	
				13	Sash Weatherstrip (Head & Sides)		2380882
	14		Roto Sash Lift #8 x 7/8" Screw			Black	
		Stainless Steel			518150	10053400	



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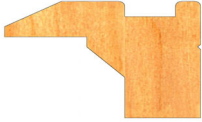
Legend HBR Series Casement (Operating) Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	15	Exterior Casing (Head & Sides) (See Accessory section for other options)	14' Lineal Length		2390003	10053119
	16	Subsill (See Accessory Section for other options)	14' Lineal Length		2390020	10053228
	17	Head Stop	14" Pine (Glass Size) 16" Pine 20" Pine 24" Pine 26" Pine 28" Pine 32" Pine 38" Pine 44" Pine 10' Pine Lineal		2500023 2370644 2500024 2500025 2500026 2500080 2500027 2500028 2500029 2500101	10017866 10017316 10017867 10017869 10017870 10017876 10017872 10017874 10017875 10017879
	18	Multi-Point Lock Side Sash Stop	20" Pine (Glass Size) 20" Pine 26" Pine 26" Pine 32" Pine 32" Pine 38" Pine 38" Pine 44" Pine 44" Pine 50" Pine 50" Pine 56" Pine 56" Pine 62" Pine 62" Pine 68" Pine 68" Pine 74" Pine 74" Pine		2530212-L 2530212-R 2530213-L 2530213-R 2530214-L 2530214-R 2530215-L 2530215-R 2530216-L 2530216-R 2530218-L 2530218-R 2530219-L 2530219-R 2530220-L 2530220-R 2530221-L 2530221-R 2530222-L 2530222-R	10017949 10017949 10017950 10017950 10017951 10017951 10017952 10017952 10017953 10017953 10017955 10017955 10017956 10017956 10017958 10017958 10017959 10017959 10017961 10017961



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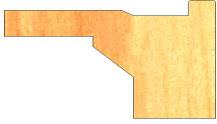
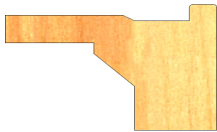
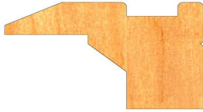

Legend HBR Series Casement (Operating) Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	19	Hinge Side Sash Stop	20" Pine (Glass Size) 26" Pine 32" Pine 38" Pine 44" Pine 50" Pine 56" Pine 62" Pine 68" Pine 74" Pine 8' Pine Lineal		2530212 2530213 2530214 2530215 2530216 2530218 2530219 2530220 2530221 2530222 2530123	10017949 10017950 10017951 10017952 10017953 10017955 10017956 10017958 10017959 10017961 10017933
	20	Sill Cover (Operator)	Dual Arm & Dyad Operator 14" Pine (Glass Size) 14" Pine 16" Pine 16" Pine 20" Pine 20" Pine 24" Pine 24" Pine 26" Pine 26" Pine 28" Pine 28" Pine 32" Pine 32" Pine 8' Pine Lineal Single Arm Operator 20" Pine (Glass Size) 20" Pine 24" Pine 24" Pine 26" Pine 26" Pine	LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH	2600001 2600002 2600003 2600004 2600005 2600006 2600007 2600008 2600009 2600010 2600025 2600026 2600011 2600012 2500100 2600019 2600020 2600021 2600022 2600023 2600024	10017877



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Legend HBR Series Casement (Operating) Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
		Contemporary Sill Cover	20" Pine (Glass Size) 20" Pine 24" Pine 24" Pine 26" Pine 26" Pine 32" Pine 32" Pine 10' Pine Lineal 10' Alder Lineal 8'-12' Fir Lineal	LH RH LH RH LH RH LH RH	2700020 2700021 2700022 2700023 2700024 2700025 2700026 2700027 2700010 2700010-A 2700010-F	10018949 10018938 10018939 10053668
Not Shown on Assembly Dwg			*For sizes not listed, contact your inside sales representative.			
		Contemporary Sill Cover (Stat)	20" Pine (Glass Size) 24" Pine 26" Pine 28" Pine 32" Pine 44" Pine		2700002 2700003 2700004 2700008 2700005 2700007	10018933 10018934 10018935 10044874 10018936 10018937
Not Shown on Assembly Dwg			*For sizes not listed, contact your inside sales representative.			
		Sill Cover (Stat)	14" Pine (Glass Size) 16" Pine 20" Pine 24" Pine 26" Pine 32" Pine 38" Pine 44" Pine		2500001 2370646 2500002 2500003 2500004 2500005 2500006 2500007	10017856 10017317 10017857 10017859 10017860 10017862 10017864 10017865
Not Shown on Assembly Dwg						
	21	Jamb Extension 7/16" (4-9/16" OA Width) Jamb Extension 7/16" Full Width (4-9/16" OA Width) Jamb Extension 1-1/8" (5-1/4" OA Width) Jamb Extension 2" (6-1/8" OA Width) Jamb Extension 2-7/16" (6-9/16" OA Width) Jamb Extension 3-1/8" (7-1/4" OA Width)	10' Pine Lineal 10' Pine Lineal 10' Pine Lineal 11' Pine Lineal 16' Pine Lineal 10' Pine Lineal		291018 291065 291020 140103 291022 291024	10020646 10020664 10020649 10016101 10020650 10020654



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Legend HBR Series Casement (Operating) Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	22	Ogee Glass Stop	8' Pine Lineal		2380890	10017413
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520	10053250
 Not Shown on Assembly Dwg		Glazing Tape 1/16" x 5/16" Double Faced	Black - 216' Roll		2381410	10053152
		Contemporary Glass Stop	8' Pine Lineal		2922300	10020713
 Not Shown on Assembly Dwg		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520	10053250
		Glazing Tape 1/16" x 5/16" Double Faced	Black - 216' Roll		2381410	10053152
 Not Shown on Assembly Dwg		Window Opening Control Device (Includes screws & Instructions)		LH	9410040	10117068
				RH	9410041	10117064