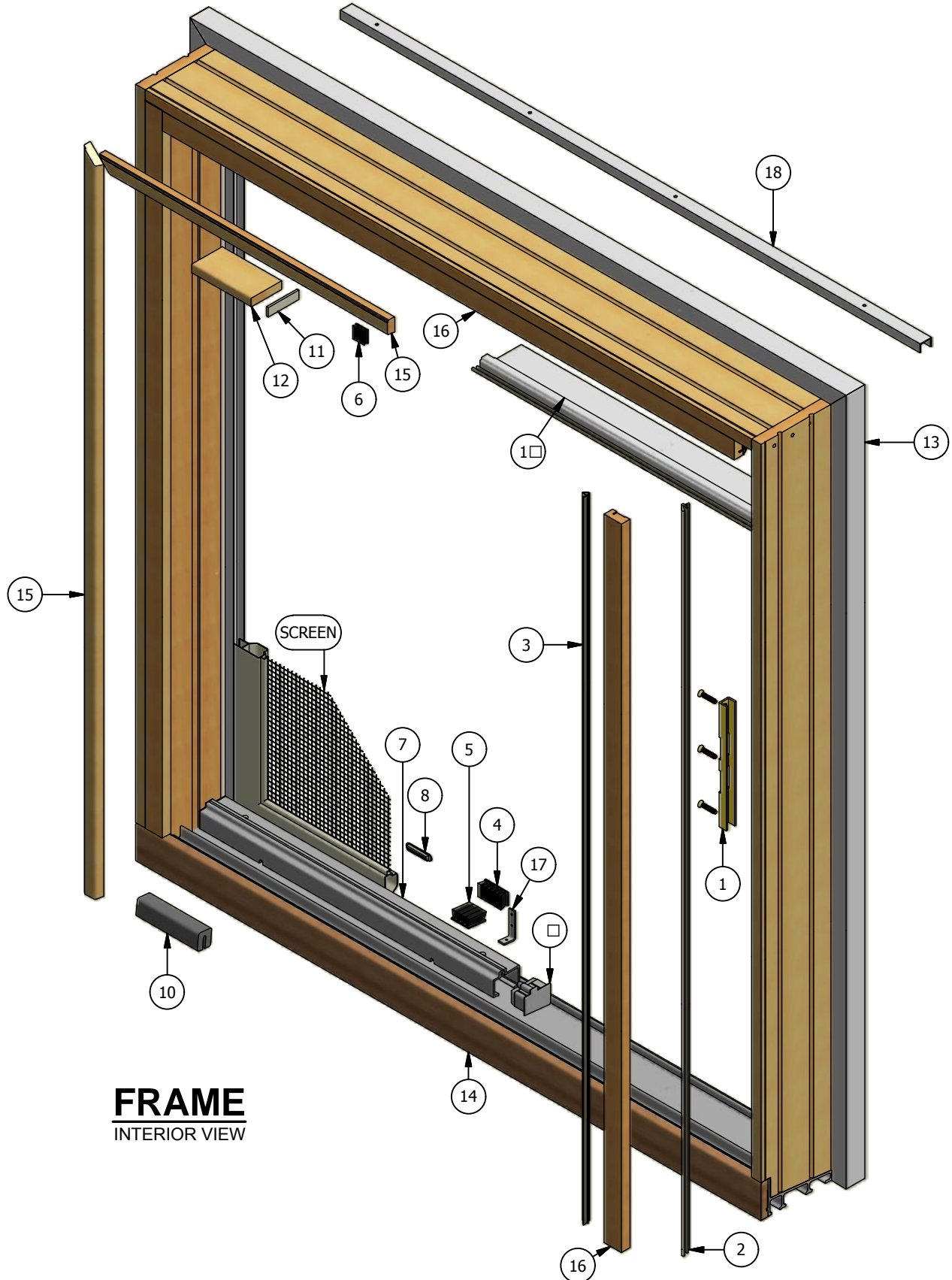


Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

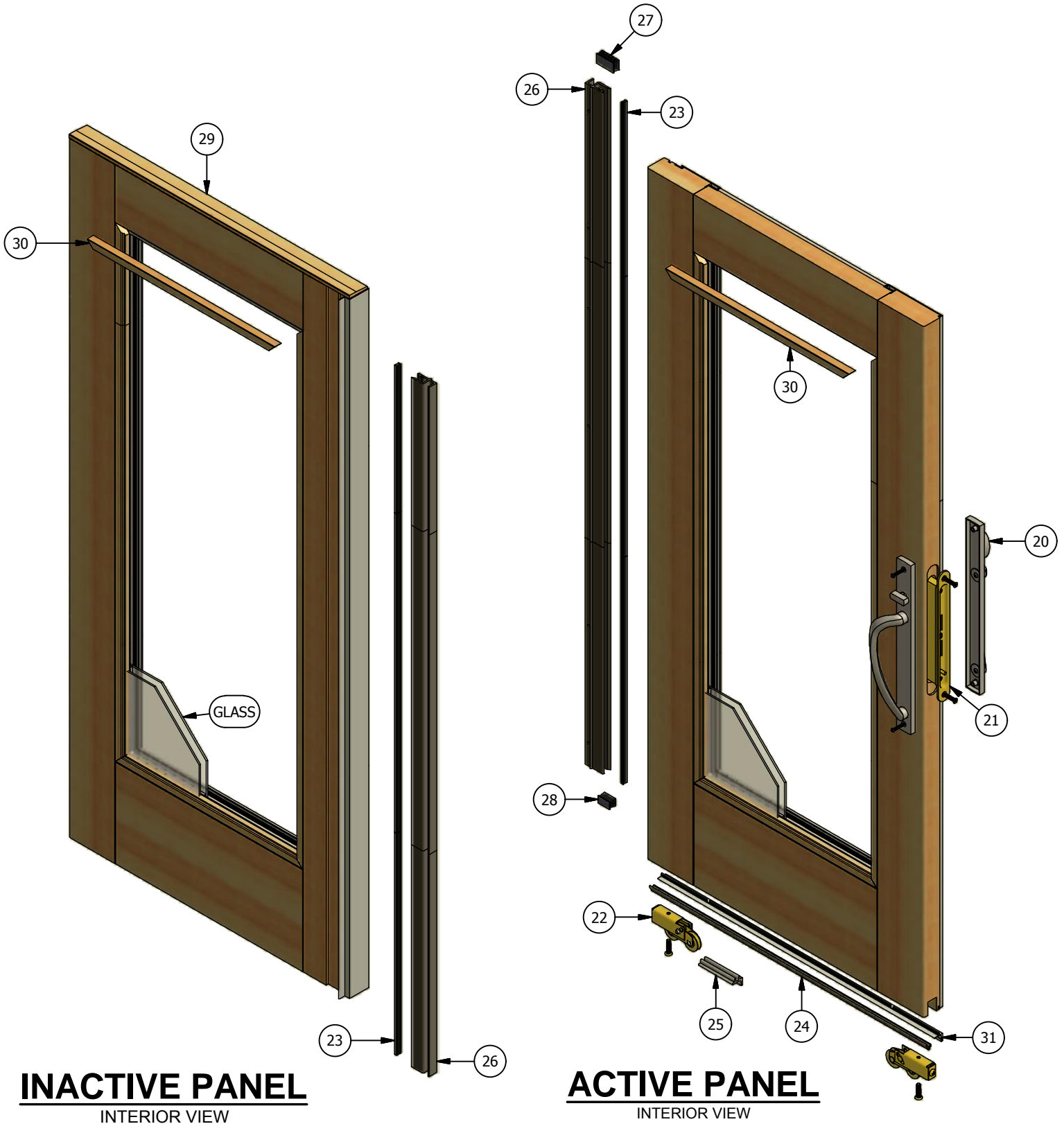


FRAME
INTERIOR VIEW

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification



INACTIVE PANEL

INTERIOR VIEW

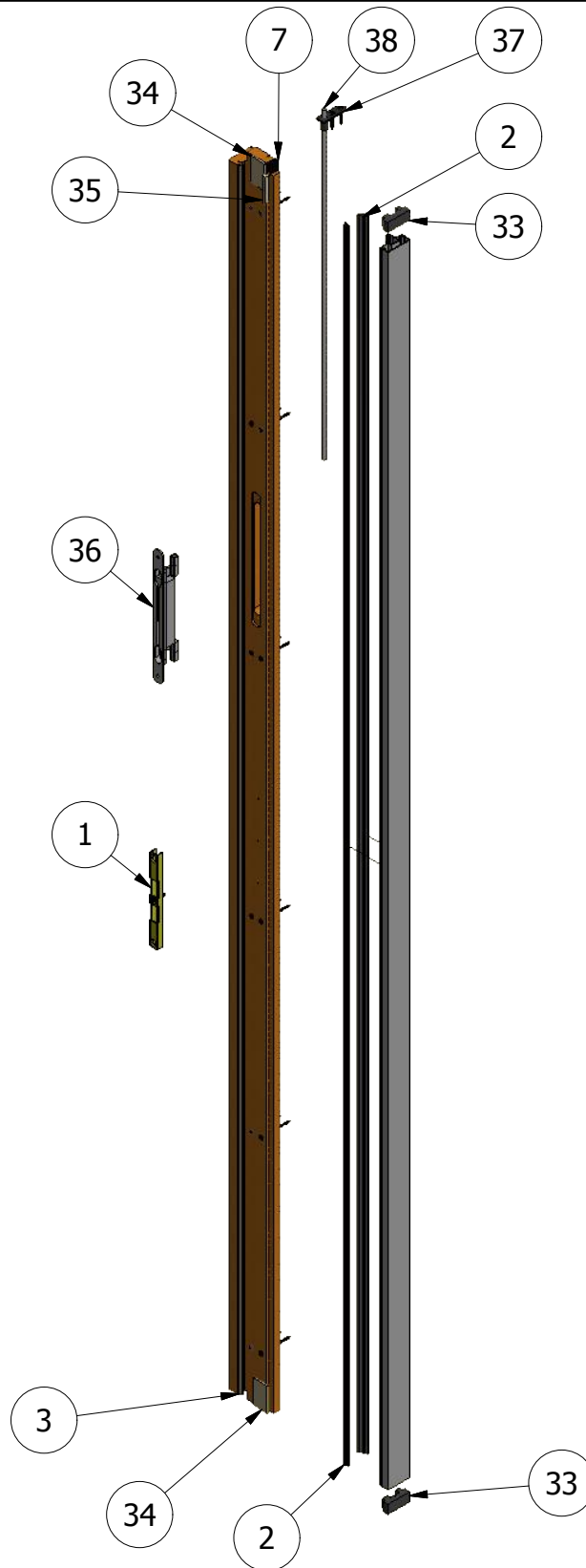
ACTIVE PANEL

INTERIOR VIEW

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification




QUAD ASTRAGAL



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification







Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	1	Keeper (April '07 - Current) Keeper Screws #10 x 1 1/4" Screw (Qty.3)	Standard Seacoast Standard Seacoast		2480053 2480056 508105 518105	10054771 10055183 10056200 10056222
	2	Active Jamb / Head Cover / Astragal Weatherstrip	Bronze Beige	10' 10'	2384182 2384183	10120536 10120537
	3	Interior Frame / Astragal Weatherstrip			Beige 2384105 Black 2384177	Beige 10055870 Black 10055129
	4	Setting Block Dust Pad			2384131	10054937
	5	Sill Dust Pad			2384130	10055880
	6	Upper Frame / Astragal Dust Pad			2384133	10055881
	7	Setting Block	Grey Grey Grey Brown Brown Brown	2-6 3-0 4-0 2-6 3-0 4-0	2384704 2384708 2384712 2384705 2384709 2384713	10055908 10055909 10055910 10055004 10055388 10055134
	8	Setting Block Weep Cover	Grey Brown		2384140 2384141	10055376 10055884
	9	Setting Block End Cap (LH Shown)	Grey Grey Brown Brown	LH RH LH RH	2384750 2384753 2384751 2384754	10055918 10055919 10055136 10055394



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Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification




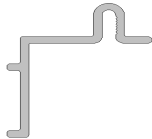
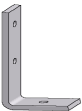


Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	10	Sill Bumper	Grey Brown		2384981 2384982	10056657 10055951
	11	Head Bumper Pad			Beige 2384983 Black 2384179	Beige 10055414 Black 10055380
	12	Head Bumper Block	8' Pine Lineal		2386225	10017794
	13	Exterior Casing (Head & Sides) (See Accessory section for other options)	14' Lineal Length		2390003	10053119
	14	Oak Threshold		3-0 4-0 5-0 6-0 8-0 10-0 12-0 16-0	2386007 2386008 2386009 2386010 2386011 2386259 2386260 2386261	10055018 10056005 10055437 10056006 10055158 10056666 10056021 10055445
	15	Inactive Jamb Parting Stop	9' Pine Lineal 10' Pine Lineal		2385414 2380772	10017740 10057276



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Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification




Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	16	Head Jamb Interior Stop (Single or Double Panel - Prior to Q2 2020) (Quad - Prior to Q3 2018)	Pine Pine Pine *Pine *Pine *Pine	5-0 6-0 8-0 10-0 12-0 16-0	2395402 2395409 2395413 2385491 2385492 2385501	10050956 10050972 10051125 10017762 10032609
		Side Jamb Interior Stop (Q3 2018 - Current)	Pine Pine Pine Pine	6-8 6-10 8-0 9-0	2385460 2385461 2385462 2385463	10017754 10017755 10017756 10017758
 Not Shown on Assembly Dwg		Interior Stop Bracket (Single or Double Panel - Prior to Q2 2020) (Quad - Prior to Q3 2018)			2384975	10054876
		Int. Stop Bracket to Stop Screws #6 x 1/2" Screw (Qty.6)			508157	10056202
		Int. Stop Bracket to Frame Screws #6 x 3/4" Screw (Qty.6)			500007	10056189
 		Head Jamb Interior Stop (Single or Double Panel - Q2 2020 to Current) (Quad - Q3 2018 to Current) (Quad Only)	Pine Pine Pine Pine Pine Pine	5-0 6-0 8-0 10-0 12-0 16-0	2395402 2395409 2395413 2385498 2385499 2385501	10050956 10050972 10051125 10032607 10032608 10032609
		Head Stop Bracket (Single or Double Panel - Q2 2020 to Current) (Quad - Q3 2018 to Current) (Quad Only)			481042	10056186
		Int. Stop Bracket to Frame Screws #8 x 3/4" Screw (Qty.12)			508060	10053262
	17	Inactive Panel Bracket Inactive Panel Bracket Screws #6 x 3/4" Screw (Qty.2)			2384970 500005	10055949 10055531
	18	Screen Channel (Head & Sides)	Primed	13'-10"	6137	10056452
 Not Shown on Assembly Dwg		Screen Channel Screw (#6 x 5/8")	White		508085	10056199



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	19	Head & Side Jamb Cover	White		2384780	10055138
		Head Jamb Cover Screws #8 x 1 1/2" Screw (Qty.6)			508102	10057579
	20	Contemporary (Signature) Handle Set (Including Screws) (May '09 - Current)	No Keyed Lock			
			White		2480000	10055486
			Black		2480001	10056103
			Faux Bronze		2480002	10055184
			Brass		2480003	10056104
			Satin Nickel		2480004	10055487
			Polished Chrome		2480005	10056105
			Brushed Chrome		2480006	10054895
			Antique Brass		2480007	10056679
			Antique Nickel		2480009	10056106
			Oil Rub Bronze		2480010	10055488
			Set Keyed Lock			
			White		2480011	10056107
			Black		2480012	10055185
			Faux Bronze		2480013	10056108
Brass		2480014	10055489			
Satin Nickel		2480015	10056109			
Polished Chrome		2480016	10055030			
Brushed Chrome		2480017	10056680			
Antique Brass		2480018	10056110			
Antique Nickel		2480019	10055490			
Oil Rub Bronze		2480020	10056111			
Keyed Cylinder						
Bright Brass		2480030	10055182			
Satin Nickel		2480031	10056101			
Antique Brass		2480032	10055484			
Oil Rub Bronze		2480034	10054951			
Polished Chrome		2480040	10056681			
 Not Shown on Assembly Dwg		Signature Dummy Handle Set (Including Screws) (For Quad Unit Only)	White		2480060	10056115
			Black		2480061	10055031
			Faux Bronze		2480062	10056116
			Polished Chrome		2480063	10055492
			Brushed Chrome		2480064	10056117
			Antique Brass		2480065	10055186
			Satin Nickel		2480067	10055493
			Bright Brass		2480068	10056121
			Oil Rubbed Bronze		2480069	10054913
			Antique Nickel		2480070	10056684
		Handle Set Screw Pack (For Replacement Only)	Black		2480071	10056122
			Faux Bronze		2480072	10055494
			Brass		2480073	
			Antique Brass		2480074	
			White		2480075	10056123
			Satin Nickel		2480076	10057067
			Polished Chrome		2480077	
			Oil Rubbed Bronze		2480078	10057379
			Brushed Chrome		2480079	10056913
			Antique Nickel		2480080	



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Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP						
		Euro Handle Set (Including Screws) (Q2 2021 - Current)	No Keyed Lock Antq Brass (available Q4 2017) White Satin Nickel Polished Chrome ORB Brushed Chrome Black Faux Brz Brass (available Q4 2017)		2490031 2490032 2490033 2490034 2490035 2490036 2490038 2490039 2490040	10089934 10089918 10089919 10089915 10089925 10089926 10089927 10089930 10089906						
			Set Keyed Lock Antq Brass (available Q4 2017) White Satin Nickel Polished Chrome ORB Brushed Chrome Black Faux Brz Brass (available Q4 2017)		2490041 2490042 2490043 2490044 2490045 2490046 2490048 2490049 2490050	10089938 10089931 10057070 10089920 10089936 10089929 10089939 10089941 10089911						
						Keyed Cylinder Bright Brass Satin Nickel Antique Brass Brushed Chrome Oil Rub Bronze Polished Chrome		2480030 2480031 2480032 2480033 2480034 2480040	10055182 10056101 10055484 10056102 10054951 10056681			
								Euro Dummy Handle Set (Including Screws) (For Quad Unit Only)	Antq Brass White Satin Nickel Polished Chrome ORB Brushed Chrome Black Faux Brz Brass		2490051 2490052 2490053 2490054 2490055 2490056 2490058 2490059 2490060	10089943 10089944 10089945 10089923 10089950 10089933 10089907 10089908 10089914



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Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification




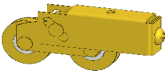


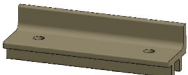

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
		Flush Mounted Handle Set (Including Screws) (Q2 2018 - CURRENT)	Black	OOXO	2384937	10055948
			Black	OXOO	2384938	10055011
			Faux Bronze	OOXO	2384931	10055945
			Faux Bronze	OXOO	2384932	10055407
			Satin Nickel	OOXO	2384933	10055946
Satin Nickel	OXOO	2384934	10055146			
		Flush Dummy Handle Set (Including Screws) (For Quad Units Only)	Faux Bronze		2384939	10055952
			Satin Nickel		2384940	10055412
			Oil Rubbed Bronze		2384941	10055953
			Black		2384942	10055147
		Imperial Handle Set (Including Screws) (January '05 - May '09)	Brass Operator (No Longer Available)		2384020	10057301
			Brass Lock (No Longer Available)		2384021	10055851
			Antique Brass Operator (No Longer Available)		2384030	10056894
			Antique Brass Lock (No Longer Available)		2384031	
			Polished Chrome Operator (No Longer Available)		2384040	10055852
			Polished Chrome Lock (No Longer Available)		2384041	10054891
			White Operator (No Longer Available)		2384060	10057028
			White Lock (No Longer Available)		2384061	10055857
			Brushed Chrome Operator (No Longer Available)		2384045	10057302
			Brushed Chrome Lock (No Longer Available)		2384046	10056642
			Oil Rubbed Bronze Operator (No Longer Available)		2384025	
			Oil Rubbed Bronze Lock (No Longer Available)		2384026	10055362
			Satin Nickel Operator (No Longer Available)		2384075	10055121
			Satin Nickel Lock (No Longer Available)		2384076	10055859
			Std Wood Black Operator (No Longer Available)		2384005	
			Std Wood Black Lock (No Longer Available)		2384006	10055361
			Std Wood White Operator (No Longer Available)		2384000	10057027
			Std Wood White Lock (No Longer Available)		2384001	
			Black Operator (No Longer Available)		2384077	10055364
			Black Lock (No Longer Available)		2384073	10055363
Antique Nickel Operator (No Longer Available)		2384078	10055860			
Antique Nickel Lock (No Longer Available)		2384074	10055858			



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

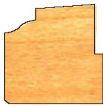
Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
 Not Shown on Assembly Dwg		Imperial Strike Plate (January '05 - May '09)			2384009	10055856
		Imperial Strike Plate Screws #10 x 1 1/4" Screw			508105	10056200
 Not Shown on Assembly Dwg		Imperial Hardware Gear (January '05 - May '09)	The gear and the strike plate are now made by Amesbury. Must send new strike plate (2384009) to work with the		2384010	10055120
	21	Lock Gear (April '07 - Current)	Standard Seacoast		2480052 2480055	10055485 10056113
		Lock Gear Screws #10 x 1 1/4" Screw	Standard Seacoast		508105 518105	10056200 10056222
	22	Precision Ball Bearing Roller	Standard Seacoast		2480059 2480066	10055491 10056118
		Roller Screw (1 per roller) #10 x 1/2" Screw	Standard Seacoast		508106 518106	10055537 10055209
	23	Interlock Weatherstrip			2384110	10054906
	24	Active Panel Sill Weatherstrip			2381654	10054994
	25	Active Panel Bracket Active Panel Bracket Screws #10 x 2" Screws			2384971	10055413
	26	Interlock - Beige / Black	Active Inactive Active Inactive Active Inactive Active Inactive	6-8 6-10 8-0 9-0	2384760 / 2384860 2384761 / 2384861 2384762 / 2384862 2384763 / 2384863 2384764 / 2384864 2384765 / 2384865 2384766 / 2384866 2384767 / 2384867	10055320 10054032 10055032 10055321 10055330 10055322 10055323 10055131 10055320
		Interlock Screws #8 x 3/4" Screw			508152	10053263



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Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	27	Upper Panel Dust Pad			2384131	10054937
	28	Lower Panel Dust Pad			2384132	10056646
	29	Inactive Head Filler Strip		2-6 3-0 4-0	2386120 2386121 2386122 2386126 2386127 2386128	10017769 10017770 10017771
	30	Glass Stop	8' Pine Lineal		2380890	10017413
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520	10053250
		Glazing Tape 1/16" x 3/16" Double Faced	Black - 216' Roll		2381420	10055818
 Not Shown on Assembly Dwg	30	Contemporary Glass Stop	8' Pine Lineal 8' Alder Lineal 8' Fir Lineal		2922300 2922300-A 2922300-F	10020713 10020714 10020715
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520	10053250
		Glazing Tape 1/16" x 3/16" Double Faced	Black - 216' Roll		2381420	10055818
	31	Active Panel Sill Weatherstrip Bracket	Mill Finish*		2384555 2384552 2384553 2384556	10057032 No Longer Available



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Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
*When ordering aluminum lineals in 2604 or 2605 standard or feature color, please order the mill part number to that extrusion, then specify color and either 2604 or 2605 finish.						
 Not Shown on Assembly Dwg		Quad Interior Astragal (State panel height when ordering astragal) (Q2 2018 and older)	7' Pine 8' Pine		220168 220169	10017284 10017285
					Beige 8046-1 Black 2384178	Beige 10055679 Black 10055894
 Not Shown on Assembly Dwg		Quad Interior Astragal Weatherstrip (Q2 2018 and older)				
 Not Shown on Assembly Dwg		Quad Screen Astragal (State panel height when ordering astragal) Quad Screen Astragal Screws #6 x 1" Screw	Bronze White Tan Hunter Green Ivory Black Cinnamon		659801 659802 659803 2370407 659804 659806 659807 550261	 10053278
	33	Quad Astragal Plug (Q3 2018 - Current)	Black		890059	10055684
		Quad Shootbolt Plug (Q3 2018 - Current)	Beige		890061	10056507
	34	Quad Astragal Pad (Q3 2018 - Current)	Bronze		2384370	10055133
	35	Weatherstrip Filler Pad (Q3 2018 - Current)	Bronze		2384381	10092455
	36	Quad Twinbolt Gear Screw (2) (Q3 2018 - Current)			890056 2370091	10056505 10053333
	37	Quad Rod Guide Screw (2) (Q3 2018 - Current)			890058 508196	10056506 10055207
	38	Quad Shootbolt Rod (Q3 2018 - Current)		6-8 6-10 8-0 9-0 10-0	890057 890057 2384916 2384917 2384919	10055280 10055280 10055943 10055406 10054941



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Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
 Not Shown on Assembly Dwg		Quad Screen Stop Quad Screen Stop Screw #6 x 3/4" Screw			6138 500005	10055070 10055531
 Not Shown on Assembly Dwg		Screen Keeper			659889	70007577
 Not Shown on Assembly Dwg		Footbolt Kit	White Bronze Black		890033 890032 890034	10056503 10055682 10054627
 Not Shown on Assembly Dwg		Manual Shootbolt (with screws) (Q2 2018 and Older)	Brass Stainless Steel		890053 890054	10056504 10055683
		Head Strike Plate with Screws	Satin Nickel		2384099	10055868